

Technical Specifications

Maximum Profile Height	48"	Based on max opening of primary material clamp
Maximum Profile Length	60'	Standard length of material support table is 66' (Can be expanded)
Maximum X-Axis Speed	150' / Min	Maximum traverse speed of entire spindle carriage
Maximum Y-Axis Speed	60' / Min	Maximum speed of spindle motion
Spindle Motor Power	25 HP	Servo spindle motor
Tool Changer Stations	8	Tools for threading, milling, countersinking, flow drilling, scribing and drilling holes of different diameter
Sub X-Axis Range of Motion	5"	Allows for scribing, milling, and tight hole patterns without the need to unclamp and re-clamp material
Spindle Speeds	0 - 3000 RPM	Continuously Variable
Drilling Feed Rate	0 - 30" / min	Continuously variable
Vise Clamping Power	0 - 30" / min	Fully Adjustable
Power Supply	460 Volt, 3 Phase, 60 Hz	Optional transformer available for other voltages