

## X-Y CNC Positioning System



The semi-automatic CNC positioning tables from SUNRISE are affordable plate and angle positioning systems with simple user friendly interfaces. The CNC positioning table is available as a factory-installed option on any IW-SD or PM machine with a 20" or larger throat depth. The operation is CNC controlled using a pendant mounted HUST Controller featuring easy programming and a virtually indestructible design. The operator simply positions the plate against the CNC-controlled X and Y stops and initiates the punch program.

Available Sizes (X x Y Travel): **40" x 16"** | **40" x 25"** (PM-XT Models Only)

Positioning Speed (Both Axes): **590" per Minute** - Variable Speed

Accuracy: +/- **0.002"**



Trilogy Machinery, Inc. is committed to bringing the highest standards of professionalism, integrity and service in order to achieve a reputation as a leader in the metal fabricating machinery industry. We believe this dedication will benefit everyone- our customers and dealers, our team members and our suppliers.

**TRILOGY MACHINERY, INC.**

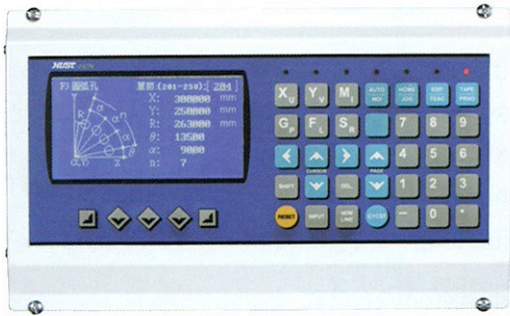
**410.272.3600**

**[www.TRILOGYMACHINERY.com](http://www.TRILOGYMACHINERY.com)**



**100% FACTORY TRAINED & AUTHORIZED SUPPORT, SERVICE and OEM PARTS**  
 Office/Warehouse/Showroom in Belcamp, Maryland.  
**2 Year Parts Warranty - Standard**

Ultra-Rigid Design - Servo Motor controlled Ball Screws, Ball-Transfers, Wear Guards and Dual linear rails for both X & Y Axes, Standard.



**HUST H2N Controller**  
 Pendant mounted for ease of use. Industrial Design. 100 Program Memory, each consists of up to 6 patterns such as an Array, Arc, Line or Customized Pattern.



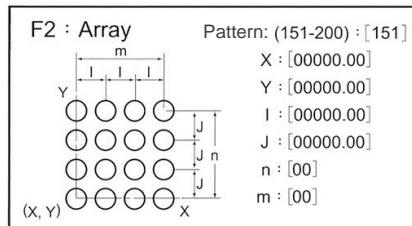
Optional Triple Punch Attachment and Hydraulic Stripper - Fully integrated and pneumatically controlled via CNC Control for increased versatility!



Standard Angle Punching Automation

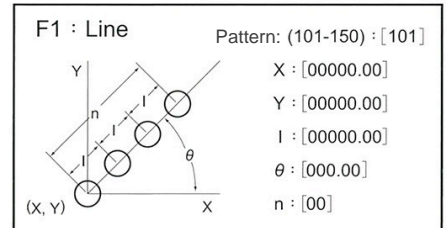
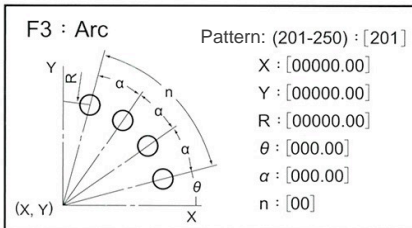


**HUST H4N Controller**  
 Large Color Screen Control. USB Storage Interface for unlimited Program storage. Ultra-reliable PLC; dust-free design.



F4 : Customize Pattern: (251-300) : [251]

Step	X	Y
1	[00000.00]	[00000.00]
2	[00000.00]	[00000.00]
3	[00000.00]	[00000.00]
4	[00000.00]	[00000.00]
5	[00000.00]	[00000.00]



3 Pre-programmed pattern templates in addition to fully customizable patterns and quick "go-to" programming for fast single-punching automation.

UNITED STATES DISTRIBUTOR



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